

Round punches

for cut-outs of cable glands and round cable entry plates



Self-centering knockout punches for stainless steel (V2A versions), mild steel, aluminium and plastic walls with max. sheet thickness of 3 mm (V2A: max. 2 mm). Punches available for cut-outs PG 16, M16, M20, M25, M32, M40, M50, M63, M75, M80 and M85. Cut-outs for [icotek split cable glands](#) and round [cable entry plates](#) can be punched.

The special cutting geometry of the punch reduces the cutting pressure and therefore the required effort. The punch splits slugs into several pieces (type related)* for easy slug removal. For installation of round switches icotek offers a PG 16 punch with an integrated 3 mm twist protection notch.

The punches are designed for manual and hydraulic operation.

Scope of delivery:

- Punch and die (without draw stud)

Specifications

Material Steel, hardened and burnished

Advantages & benefits

- Multiple splitting punches for easier slug removal/ for easy punching
- Suitable for hand hydraulic punch driver by icotek and other manufacturers

Product types & sizes

Punch M16



Part No.	80020	Punching material	Plastic, Mild steel (St)
EAN	4251269316166	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80200
Cut-out size, round	16,2 mm		
Cut-out size, metric	M16		
Suitable for cable entry systems:	QVT 16, QVT-CLICK 16, KEL-DP 16		
Thread UNF	9,5 mm		

Punch M16 V2A



Part No.	80120	Punching material	Stainless steel (V2A)
EAN	4251269316340	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80210
Cut-out size, round	16,2 mm		
Cut-out size, metric	M16		
Suitable for cable entry systems:	QVT 16, QVT-CLICK 16, KEL-DP 16		
Thread UNF	11,1 mm		

Punch M20



Part No.	80021	Punching material	Plastic, Mild steel (St)
EAN	4251269316173	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80200
Cut-out size, round	20,4 mm		
Cut-out size, metric	M20		
Suitable for cable entry systems:	KVT 20, QVT 20, QVT-CLICK 20, KEL-QTE, KEL-DP 20		
Thread UNF	9,5 mm		

Punch M20 V2A



Part No.	80121	Punching material	Stainless steel (V2A)
EAN	4251269316357	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80210
Cut-out size, round	20,4 mm		
Cut-out size, metric	M20		
Suitable for cable entry systems:	KVT 20, QVT 20, QVT-CLICK 20, KEL-QTE, KEL-DP 20		
Thread UNF	11,1 mm		

Punch M25



Part No.	80022	Punching material	Plastic, Mild steel (St)
EAN	4251269316180	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80200
Cut-out size, round	25,4 mm		
Cut-out size, metric	M25		
Suitable for cable entry systems:	KVT-ER 25, KVT 25, QVT 25, QVT-CLICK 25, KEL-DPZ 25, KEL-DPZ-CLICK 25, KEL-DPZ-HD 25, KEL-SCDP-TR 25, KEL-DPF 25, KEL-SCDP 25, KEL-DP 25		
Thread UNF	9,5 mm		

Punch M25 V2A

Part No.	80122	Punching material	Stainless steel (V2A)
EAN	4251269316364	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80210
Cut-out size, round	25,4 mm		
Cut-out size, metric	M25		
Suitable for cable entry systems:	KVT-ER 25, KVT 25, QVT 25, QVT-CLICK 25, KEL-DPZ 25, KEL-DPZ-CLICK 25, KEL-DPZ-HD 25, KEL-SCDP-TR 25, KEL-DPF 25, KEL-SCDP 25, KEL-DP 25		
Thread UNF	11,1 mm		

Punch M32

Part No.	80023	Punching material	Plastic, Mild steel (St)
EAN	4251269316197	Max. wall thickness	3 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	32,5 mm		
Cut-out size, metric	M32		
Suitable for cable entry systems:	KVT-ER 32, KVT 32, QVT 32-W90, KVT-SNAP 32, DB 3x1 M32, QVT 32, QVT-CLICK 32, KEL-BES-S 32, KEL-DPZ 32, KEL-DPZ-CLICK 32, KEL-DPZ-HD 32, KEL-SCDP-TR 32, KEL-DPF 32, KEL-SCDP 32, KEL-DP 32		
Thread UNF	19 mm		

Punch M32 V2A

Part No.	80123	Punching material	Stainless steel (V2A)
EAN	4251269316371	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	32,5 mm		
Cut-out size, metric	M32		
Suitable for cable entry systems:	KVT-ER 32, KVT 32, KVT 32-W90, KVT-SNAP 32, DB 3×1 M32, QVT 32, QVT-CLICK 32, KEL-BES-S 32, KEL-DPZ 32, KEL-DPZ-CLICK 32, KEL-DPZ-HD 32, KEL-SCDP-TR 32, KEL-DPF 32, KEL-SCDP 32, KEL-DP 32		
Thread UNF	19 mm		

Punch M40

Part No.	80024	Punching material	Plastic, Mild steel (St)
EAN	4251269316203	Max. wall thickness	3 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	40,5 mm		
Cut-out size, metric	M40		
Suitable for cable entry systems:	KVT-ER 40, KVT 40, KVT-SNAP 40, QVT 40, QVT-CLICK 40, KEL-DPZ 40, KEL-DPZ-CLICK 40, KEL-DPZ-HD 40, KEL-SCDP-TR 40, KEL-DPF 40, KEL-SCDP 40, KEL-DP 40		
Thread UNF	19 mm		

Punch M40 V2A



Part No.	80124	Punching material	Stainless steel (V2A)
EAN	4251269316388	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	40,5 mm		
Cut-out size, metric	M40		
Suitable for cable entry systems:	KVT-ER 40, KVT 40, KVT-SNAP 40, QVT 40, QVT-CLICK 40, KEL-DPZ 40, KEL-DPZ-CLICK 40, KEL-DPZ-HD 40, KEL-SCDP-TR 40, KEL-DPF 40, KEL-SCDP 40, KEL-DP 40		
Thread UNF	19 mm		

Punch M50



Part No.	80025	Punching material	Plastic, Mild steel (St)
EAN	4251269316210	Max. wall thickness	3 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	50,5 mm		
Cut-out size, metric	M50		
Suitable for cable entry systems:	KVT-ER 50, KVT 50, KVT 50-W90, DB 3x2 M50, QVT 50, QVT-CLICK 50, KEL-QTA 50, KEL-BES-S 50, KEL-DPZ 50, KEL-DPZ-CLICK 50, KEL-DPZ-HD 50, KEL-SCDP-TR 50, KEL-DPF 50, KEL-SCDP 50, KEL-DP 50		
Thread UNF	19 mm		

Punch M50 V2A

Part No.	80125	Punching material	Stainless steel (V2A)
EAN	4251269316395	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	50,5 mm		
Cut-out size, metric	M50		
Suitable for cable entry systems:	KVT-ER 50, KVT 50, KVT 50-W90, DB 3×2 M50, QVT 50, QVT-CLICK 50, KEL-QTA 50, KEL-BES-S 50, KEL-DPZ 50, KEL-DPZ-CLICK 50, KEL-DPZ-HD 50, KEL-SCDP-TR 50, KEL-DPF 50, KEL-SCDP 50, KEL-DP 50		
Thread UNF	19 mm		

Punch M63

Part No.	80026	Punching material	Plastic, Mild steel (St)
EAN	4251269316227	Max. wall thickness	3 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	63,5 mm		
Cut-out size, metric	M63		
Suitable for cable entry systems:	KVT-ER 63, KVT 63, KVT-SNAP 63, DB 3×3 M63, KEL-DPZ 63, KEL-DPZ-CLICK 63, KEL-DPZ-HD 63, KEL-SCDP-TR 63, KEL-DPF 63		
Thread UNF	19 mm		

Punch M63 V2A



Part No.	80126	Punching material	Stainless steel (V2A)
EAN	4251269316	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	63,5 mm		
Cut-out size, metric	M63		
Suitable for cable entry systems:	KVT-ER 63, KVT-63, KVT-SNAP 63, DB 3x3 M63, KEL-DPZ 63, KEL-DPZ-CLICK 63, KEL-DPZ-HD 63, KEL-SCDP-TR 63, KEL-DPF 63		
Thread UNF	19 mm		

Punch M75



Part No.	80029	Punching material	Mild steel (St), Plastic
EAN	4251269319	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	75,5 mm		
Cut-out size, metric	M75		
Suitable for cable entry systems:	DB 3x4 M75, KEL-DPF 75		
Thread UNF	19 mm		

Punch M75 V2A



Part No.	80071	Punching material	Stainless steel (V2A)
EAN		Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	75,5 mm		
Cut-out size, metric	M75		
Suitable for cable entry systems:	DB 3x4 M75, KEL-DPF 75		
Thread UNF	19 mm		

Punch M80



Part No.	80034	Max. wall thickness	2,5 mm
EAN	4251269324	Suitable draw stud	80201
Package quantity	1		
Cut-out size, round	80 mm		
Cut-out size, metric	M80		
Thread UNF	19 mm		
Punching material	Plastic, Mild steel (St)		

Punch M85

Part No.	80030	Punching material	Plastic, Mild steel (St)
EAN	4251269319198	Max. wall thickness	2 mm
Package quantity	1	Suitable draw stud	80201
Cut-out size, round	86 mm		
Cut-out size, metric	M85		
Suitable for cable entry systems:	KEL-DPF 85		
Thread UNF	19 mm		



Punch PG 16

Part No.	80027	Suitable draw stud	80210
EAN	4251269316234		
Package quantity	1		
Cut-out size, round	22,5 mm		
Thread UNF	9,5 mm		
Punching material	Plastic, Mild steel (St)		
Max. wall thickness	3 mm		



Punch PG 16 with twist protection notch



Part No.	80028	Suitable draw	80205
EAN	4251269316	stud	
	241	Suitable	80227
Package quantity	1	counter nut	
Cut-out size, round	22,5 mm		
Thread UNF	9,5 mm		
Punching material	Plastic, Mild steel (St)		
Max. wall thickness	3 mm		

Punch PG 16 V2A with twist protection notch



Part No.	80128	Suitable draw	80205
EAN	4251269316	stud	
	418	Suitable	80227
Package quantity	1	counter nut	
Cut-out size, round	22,5 mm		
Thread UNF	9,5 mm		
Punching material	Stainless steel (V2A)		
Max. wall thickness	2 mm		

Draw stud 80200



Part No. **80200**
EAN
Package **1**
quantity
Diameter D1 **19 mm**
Diameter D2 **9,5 mm**
Length **105 mm**

Draw stud 80201



Part No. **80201**
EAN
Package **1**
quantity
Diameter D1 **19 mm**
Length **125 mm**

Draw stud 80210



Part No. **80210**
EAN
Package **1**
quantity
Diameter D1 **19 mm**
Diameter D2 **11,1 mm**
Length **105 mm**

